



Lyten 3D Filament PA12-CF-3DG

| Variable | Recommendation |
|---------------------|---|
| Nozzle Temperature | 270 °C |
| Nozzle Diameter | 0.4 or 0.6 mm |
| Bed Temperature | 90 to 110 °C |
| Surface Preparation | Garolite print bed: no surface preparation needed (optimal) PEI print bed: glue stick or liquid glue required |
| Print Speed | Up to 100 mm/s |
| Part Cooling Fan | Off for all layers |
| Drying Conditions | Lyten PA-CF must be thoroughly dried before use 60 °C for 8 hours under vacuum (optimal), 80 °C for 8 hours without vacuum |
| Brim | Use a brim for large prints, sharp corners, and in areas close to the edges of the print bed |

Visit lyten.com/3dprinterfilament for more information