



Lyten 3D Filament PA1205

Variable	Recommendation
Nozzle Temperature	270-300 °C
Nozzle Diameter	0.6 mm
Bed Temperature	100 °C
Surface Preparation	Smooth PEI print bed: glue stick or liquid glue required
Print Speed	Up to 200 mm/s
Part Cooling Fan	Off for all layers (except overhangs and bridges)
Drying Conditions	70 °C for 10 hours
Brim	Use a brim for large prints, sharp corners, and in areas close to the edges of the print bed